





Primalux silk is a premium quality pigmented paper dedicated to heat set offset colour printing.

Its high whiteness and opacity combined with a bulk close to 1.10 cm<sup>3</sup>/g all adds up to an excellent quality print finish for your publication.

The shimmering gloss of Primalux silk makes it an excellent alternative to duller LWC papers.

Due to its reliability and first class performance Primalux has won over rotary print operators the world over, to the extent that this paper has in many cases become the market reference.

FSC or PEFC on request	
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Specifications						
Characteristics	Unit	Standard				
Code			PLX35WSP	PLX39WSP	PLX45WSP	
Grammage	g/m²	ISO 536	35 g/m <sup>2</sup>	39 g/m <sup>2</sup>	45 g/m <sup>2</sup>	
Grammage (USA)	lbs	25*45/500	23.6	26.3	30.4	
Thickness	μm	ISO 534	34	38	44	
Bulk	cm <sup>3</sup> /g	-	0.97	0.97	0.97	
ISO Whiteness	%	ISO 2 470	83	83	83	
CIE Whiteness		ISO 11475	123	123	123	
Brilliant 75°	%	ISO 2813	24	24	24	
Opacity	%	ISO 2 471	83	85	88	
Absolute humidity	%	NF Q03-003	5.7	5.7	5.7	
Permanent paper	-	ISO 9 706	YES			
Optical brightner	-	-	YES			

Paper tolerances			
Grammage: nominal value + / - 1 g/m <sup>2</sup>	ISO whiteness minimum: nominal value 1 point		
Minimum brilliance: nominal value - 4 points	CIE whiteness: + / - 6 points		
Thickness: + / - 3 μm	ISO opacity minimum: nominal value 1 point		
	Absolute humidity: + / - 0.5%		

## Finished goods tolerance

Joins: maximum of 2 joins per reel with at least 60% of the reels being "join free" Width: customer width - 0 mm, + 2 mm Outer diameters of 100 cm, 114 cm or 120 cm: - 3 cm, + 2 cm

Minimum making: Quantity required by the mill will be dependent on both the production schedules and the possibilities at the time of the order for a combination of widths to cover the machine deckle. Please contact your sales representative for more details.

Measurements made on Jumbo rolls according to the Standards and Norms in place at that time. Validated: 09/01/2014 Qualified by Hervé Brunet-Jailly – Technical Support Manager