





Made with 50% recycled fibre, FSC certified and available from  $32 \text{ g/m}^2$  to  $60 \text{ g/m}^2$  in either a mat or silk finish, Primagreen is the ideal solution in terms of both print & ecological performance: 2,200 tons of  $CO_2$  can be saved each year when compared to the use of a standard thin paper of the same basis weight. Primagreen is perfectly suited to printing mail-order, catalogues, directories, dictionaries, information/travel guides and mail shots. High whiteness & opacity in conjunction with a bulk close to  $1.10 \text{ cm}^3/\text{g}$ , allows for excellent results when colour printing.

Primagreen is available in both reels and sheets.

Specifications Specification Specification Specific								
Characteristics	Unit	Standard						
Code			PRG32WST	PRG36WST	PRG39WST	PRG45WST	PRG50WST	PRG60WST
Grammage	g/m <sup>2</sup>	ISO 536	32 g/m <sup>2</sup>	36 g/m <sup>2</sup>	39 g/m <sup>2</sup>	45 g/m <sup>2</sup>	50 g/m <sup>2</sup>	60 g/m <sup>2</sup>
Grammage (USA)	lbs		21.6	24.3	26.3	30.4	33.8	40.5
Thickness	μm	ISO 534	35	40	43	50	55	66
Bulk	cm³/g		1.10	1.10	1.10	1.10	1.10	1.10
PPI (indicative)			1480	1290	1210	1025	930	770
ISO Whiteness	%	ISO 2470	80	80	80	80	80	80
CIE Whiteness			110	110	110	110	110	110
Opacity	%	ISO 2471	82.5	85	87	88	89	91
FCR	-	ISO 6588	YES					
Absolute humidity	%	NF Q03-003	5.7					
Optical brightner	-	-	NO					

Paper tolerances				
Grammage: nominal value + / - 1 g/m²	ISO whiteness minimum: nominal value 1 point			
Thickness: + / - 2 μm	CIE whiteness: nominal value + / - 6 points			
PPI (indicative)	ISO opacity minimum: nominal value 1 point			
	Absolute humidity: + / - 0.5%			

Finished good tolerance	
Joins: maximum of 2 joins per reel with at least 60% of the reels being "join free"	
Width: customer width - 0 mm, + 2 mm	
Outer diameters of 100, 114 or 120 cm : - 3 cm, + 2 cm	

Minimum making: Quantity required by the mill will be dependent on both the production schedules and the possibilities at the time of the order for a combination of widths to cover the machine deckle.

Please contact your sales representative for more details.

Measurements made on Jumbo rolls according to the Standards and Norms in place at that time.

Validated: 02/05/2015

Qualified by Hervé Brunet-Jailly – Technical Support Manager